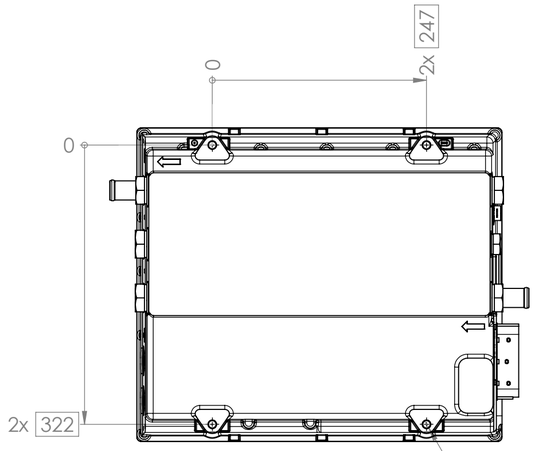
Drw rev: 1
File: MC000928A



4x M10 internal thread
Screw engagement 16-25mm
Tightening torque 45Nm ±20%

⊥	∅ 0,6	A

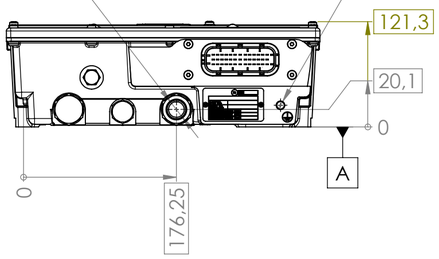
4x B LD

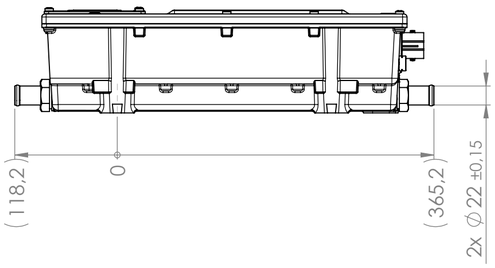
Hose nipple ∅22
Coolant in

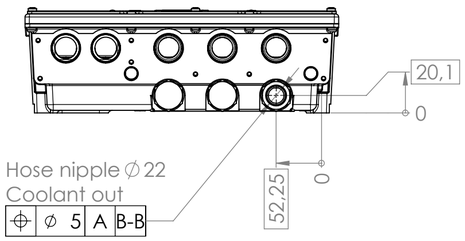
⌖	∅ 5	A	B-B

M10 internal thread
Ground
Screw engagement 16-25mm
Tightening torque 45Nm ±20%

⌖	∅ 1	A	B-B

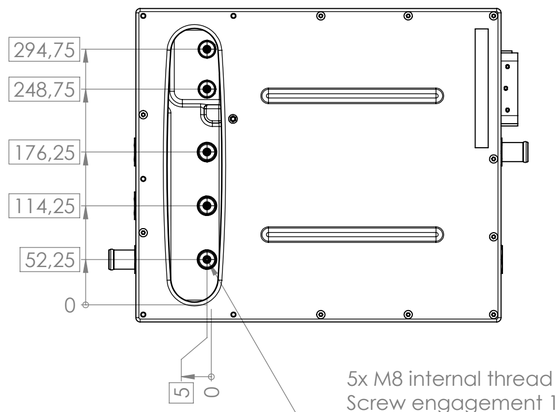






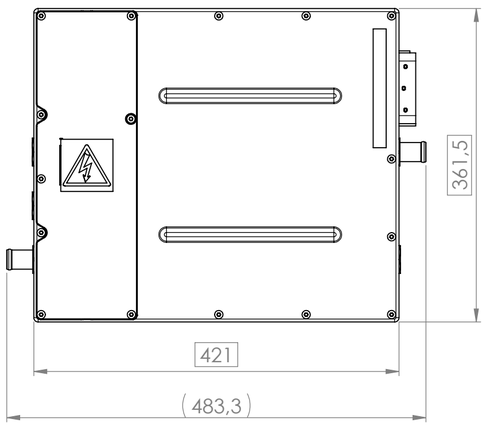
Hose nipple ∅22
Coolant out

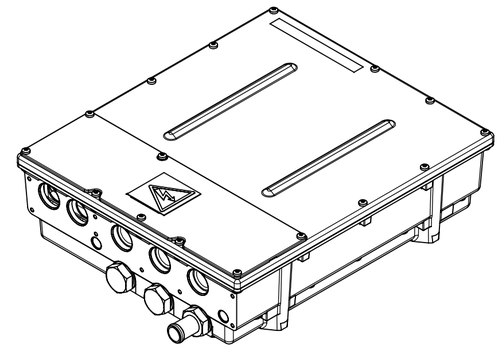
⌖	∅ 5	A	B-B



5x M8 internal thread
Screw engagement 12-18mm
Tightening torque 23Nm ±20%

⌖	∅ 5	A	B-B





Drawing notes:
1. 3D-CAD model is made nominal.
2. General for whole part ⌓ 10 A B-B.

Material:					
Surface Treatment:					
Description: Standard ACH 6530					
Status: released	Initial Designer: CON	Weight: 21±1 kg	General Tolerance:	General Roughness: Ra:	Units: mm
inmotion	Document No.: MC000914B	Rev: 03	Page No.: 1(1)	Projection View	

Rev	Change note (from PDMW)	Changed	Date
03	Ref C removed.	SHM	2016-08-22

This document must not be copied without our consent, nor must its contents be made known to others or otherwise unauthorizedly used. Inmotion

x A2